

Help Help Software Tutorial

Building a Load Sizing Project with a LiveSteam Humidifier and SAM-e Distributor



Help Tutorials provide step-by-step examples of complete load sizing projects and browser projects with the various humidifier and distributor technologies.

In this tutorial, you will learn how to build a load sizing project with an LS Humidifier and SAM-e Distributor

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Log In and Projects List

To begin, start by logging into your Help account. Once completed, hover your mouse over the **Projects** tab and then select **List all Load Sizing Projects** as shown in Figure 1: Projects List. The Projects list is where all of your projects are stored. Projects are stored in the cloud and are available from whichever device you access Help with.

There are two types of Projects:

- Load Sizing Projects: Allow you to calculate humidification loads and select product step by step through a wizard style approach. Selections can be supplemented by adding product from the Product Browser Catalog.
- **Browser Projects:** Allow you to create your own Bill of Material with product from the Product Browser Catalog.





Create a New Project

To create a new project, select the **Add** icon shown in Figure 2: Create a New Project to add a load sizing project.

۴	ielp					
🖷 Home	📰 Projects	🛢 Product Catalog	₽ Tools	? Resources	🐂 Cart	J +
Projects						
0 Use th	is page to manage a	nd create load sizing projects.	Use the add proj	iect button below to cre	ate a new load sizing project	
Projec	ts Browser	Search Q	✓ Filter	~	+ 6 4	
		Fig	gure 2: Crea	ate a New Proje	ect	

A dialogue box, as shown below, will appear and request project information. Give the project a name such as "LS and SAM-e Tutorial", set the units to imperial, and set the city to Ottawa Macdonald-Cartier Int', Ontario, Canada. Help includes **Weather Data** for a variety of locations, setting the city allows Help to use appropriate conditions for your region.

Add Project	×
* Name:	LS and SAM-e Tutorial
Project Number:	
Customer:	
* Created:	2015/08/05
Required Date:	•
* Units Of Measure:	Imperial 🗸
* Chart Type:	Psychrometric
Use Weather Data:	
* Country:	Canada 🗸
* State/Province:	Ontario 🗸
* City:	Ottawa Macdonald-Cartier Int'
	SAVE X CANCEL

Figure 3: Add Project Dialogue Box

Click Save at the bottom-right when you have finished editing values.



Project Home Page

You will be redirected to the Project Home Page, shown below. This is the main page from which your project will be built. Here you can modify the project name, units, dates, weather data and notes, as well as add **Zones**.

All product selections that you will make are grouped together in Zones. Zones represent an area or sub-area in the project being served by a humidification system. Buildings will often contain multiple Zones.

Your project must contain at least one Zone in order to be complete. To add a Zone, click the **Add** button as highlighted in Figure 4: Project Home Page.



Figure 4: Project Home Page

Load Sizing Tab

Once you have added a new Zone, you will be redirected to the **Load Sizing tab** as shown in Figure 5: Load Sizing. The Load Sizing tab is where you will enter the specific parameters for your zone.

Load Sizing	Zones: Zone(1)	V		i 🕂 🐐
Load Sizi	ng Humidifiers	s Distributors	Controls	Accessories Summary
	0			
Load Size Method: Calco	ulated	∽		
Name:	System	Type Cal	culation Method	Humidification Load (H):
Zone(1)	2	9 C		157.45 lbs/hr
Duct Details				Total Humidification Load (Htot): 157.45 lbs/hr
Duct Type	Duct Orientation	Duct Width (in.): 72	Duct Height (in.): 72	Absorption Distance: 0.37 - 2.29 ft
Air Flow				Duct Velocity 555.56 ft./min
Outside Air (%):		Air Volume (CFM):		
25		20000		
Moisture Gains and Losses	8			
Moisture Gains (lb/hr):		Vapour Losses (lb/hr):		
0		0		
Outside			0	
	Altitude (f):	Outside Temp (°F):	Outside Humidity (%):	
	374.02	-11	48.02	
Inside				
	Temp. Entering Humdifier (°F):	Space Design Temp (° F):	Space Design Humidity (%):	
	55	75	40	
Use Natural Exchange:				
Use Economizer:				

Figure 5: Load Sizing



For this exercise, the following settings will be used:

1. Load Size Method: Calculated.

This permits you to enter in air flow and conditions to calculate a load. The alternative, *Manual*, allows users to specify a load directly.

2. System Type: Ensure that Duct Humidification is selected

By default Help will select components to distribute steam in duct unless you specify that it will be inspace.

3. Calculation Method: Isothermal.

Isothermal is used for steam systems, while the two *adiabatic* options are used for nozzles and evaporative media systems.

4. Duct Details:

Duct Type: *Rectangular* Duct Orientation: *Horizontal* Duct Width: 72 inches Duct Height: 72 inches

5. Air Flow:

Outside Air %: 25%. This is the percentage of the air volume that will be outdoor air. The balance will be return air from the space. Air Volume: 20000 CFM

6. Moisture Gains and Losses

Moisture gains: 0 lb/hr Moisture Losses: 0 lb/hr

7. Outside: Select the Use Weather Data icon

8. Inside:

Temp. Leaving Humidifier: 55 °F. This is the temperature of air entering the steam distributor in duct. Space Design Temp: 75 °F. This is the temperature of the space you are humidifying. Space Design Humidity: 40% RH. This is the humidity setpoint of the space you are humidifying.

9. Natural Exchange: Leave unselected

10. Use Economizer: Leave unselected

Scroll down and review the schematic drawing shown in Figure 6: Schematic Drawing. The Schematic Drawing, Psychrometric Chart, and Parameter table can all be viewed by clicking on their respective tabs. They provide a graphical representation of the parameters entered above.

Clicking the **Export** Icon at the top right hand corner of the diagrams will export any of these documents as either a PDF or CSV file. Only the Parameters section has the option to export either PDF or CSV. Alternatively, these graphics can be exported from the Project Home Page under the **Document Center** tab.



Figure 6: Schematic Drawing

Back at the top of the Load Sizing page, the blue **Load Calculations** box will have a calculated humidification load of 157.45 lbs/hr and a duct velocity of 555.56 feet per minute. This box updates automatically as you type values and click other fields on the page.

The **Absorption Distance** will also show values between 0.37 and 2.29 ft. These values are presented as a range since the specific distributor used will be configured in a later step.



Humidifiers Tab

The next step is to select a humidifier. Do this by clicking on the **Humidifiers** tab as shown in Figure 7: Humidifiers Tab or by selecting the **Next** button below Load Sizing. The humidifiers tab contains a listing of humidifier technologies that match your selections and load from the Load Sizing Tab.



Figure 7: Humidifiers Tab

For this tutorial, select **LiveSteam** as the humidifier. LiveSteam humidifiers distribute steam from a central facility boiler into your building ventilation system.

A **Choose Humidifier** dialogue box will appear asking for you to enter the **Steam Pressure** in psi. Values between 5 and 50 psi are acceptable, however for this project enter 10 psi.

Next, change the **Type** to Stainless Steel and select **Get Valve Recommendations.** Help will then calculate the capacities of the available steam control valves and highlight a recommended valve. The recommended valve is the first one that exceeds the load calculated in the previous step. In this case, the CV = 5.00 valve should be highlighted with a capacity of 162.23 lbs/hr. Check the select bubble next to this valve selection.

The Choose Humidifier dialogue box will extend, allowing you to configure options for your valve selection. The following options will be used:

1. Quantity: 1.

The quantity field allows you to use multiple smaller valves or redundant valves.

2. Actuator: Electric, 0 -10 VDC.

You can specify various types of actuators to meet the needs of different projects.

3. Wye Strainer: Stainless Steel.

A wye strainer filters debris and corrosion from the steam prior to the steam valve. All strainers have stainless steel filter screens, however, you can specify a stainless body, bronze body, or to provide a strainer from your own source.

4. Primary Trap: Stainless Steel, Bucket.

The primary trap removes condensate from humidifier. You can specify various types of straps or to provide your own. For stainless steel based project such as this one; the bucket trap is the most economical.

Click **Save** when you are done and Help will begin building a Bill of Materials as shown in Figure 8: Humidifier Bill of Materials.

Hur	midifiers	Zones: Zone(1)	\checkmark			+ 🐔
	Load Sizi	ng Humidifiers	Distributors	Controls	Accessories	Summary
	Ŭ					
	157.45 Zone Load	bs/hr 324	.46 lbs/hr _{Capacity}	0.00	b <mark>s/hr</mark>	10.00 psi Steam Input Pressure
Choos	se A Humidifier					
Parts	and Humidifiers	s List				••• 🛍 🕝
	Part #	Description		Quantity		
7	1594222	Valve, SS, 3/4in CV5.0	0	1		
	1507549	Actuator 0-10Vdc 1/2-2	in (1/2-3/4in SS)	1		
	1599632	Wye Strainer, SS, 1.0 in	n. NPT	1		
	1599616	Trap Inv Bucket SS up	to 75 psig	1		
7	1594222	Valve, SS, 3/4in CV5.0	0	1		
	1507549	Actuator 0-10Vdc 1/2-2	in (1/2-3/4in SS)	1		

Figure 8: Humidifier Bill of Materials



Distributors Tab

The next step is to add a distributor. Do this by clicking on the **Distributors** tab at the top of the page or the **Next** button below the humidifiers Bill of Materials. Help will present distributor options compatible with your project. Available options will vary with duct geometry, load, and humidifier type specified.

For this tutorial, select a **SAM-e Short Absorption Manifold**. The SAM-e short absorption manifolds are designed to fit a variety of duct sizes and offer the shortest absorption distances.

Selecting a SAM-e will cause a page extension that will allow you to configure your SAM-e. Select the following options:

1. Select Distributor Based On: Zone Load.

The capacity will be matched to the humidification load. Alternatively, the distributor capacity can be matched to the humidifier capacity. In this case, the humidifier is a valve.

2. Tube Material: 304 Stainless Steel.

Either 304 or 409 stainless can be selected for tubes. 409 is a more economical material, but may discolor with time. 304 stainless is a higher grade stainless that will maintain its appearance for the life of the product.

3. Support Frame: Galvanized Steel.

Support frames allow the manifold assembly to be easily secured to the duct ceiling. Frames are available in Galvanized or Stainless Steel and are optional for horizontal flow ducts, but are required for vertical flow ducts.

4. Support Stand: None

In some applications, the SAM-e needs to be raised above the duct floor in order to accommodate trapping or to cross an obstacle. Support stands, available in 12 inch or 20 inch heights, allow for installation in this case. Selecting a support stand will reduce the tube height to fit the distributor in the duct.

5. Separator: SAM-e Header.

The SAM-e header can be used as a condensate separator to remove any condensate traveling with the boiler steam prior to it entering the distributor tubes. Alternatively an external separator can be used.

6. Distributor Trap: Cast Iron, F&T.

Select the steam trap that will remove condensate from the distributor. You can select various materials or to provide one from your own source.

7. Insulation: Check box

Insulation covers both the header and steam tubes minimizing heat transfer and improving system efficiency.

8. Inlet Adapter: Automatically Select.

Help will automatically match an inlet adapter to your selected humidifier. Alternatively, you may prefer to specify your own inlet adapter.

9. Inlet Adaptor Length: 5 inches

The SAM-e's inlet adaptor is available in 3 possible lengths (5, 10, 12ft.)

10. Tube Spacing: 12 inches.

It is best practice to select the widest spacing that meets your available absorption distances. Wider tube spacing will result in fewer tubes minimizing both costs and heat losses.

Configure Product							
	Selec	ct distributor based	l on:				
	Zone	e Load	~				
	Tube	Material:					
	304 Stainless Steel						
	Supp	ort Frame:					
	Galv	anized Steel	\checkmark	\checkmark			
	Supp	ort Stand:					
	None	e	\checkmark				
-	Sepa	irator:					
4	SAM	I-e Header	\checkmark				
	Distri	ibutor Trap:					
	Cast	Iron, F&T	\checkmark				
	Insul	ation:					
	Inlet	Adapter:					
	Auto	matically Select	\checkmark				
	Inlet	Adapter Length:					
	5		\checkmark				
		Tube Spacing	Tube Quantity	Absorptio			
	0	3 in.	21	0.37 ft			
	0	6 in.	11	0.54 ft			
	0	9 in.	7	0.71 ft			
	۲	12 in.	6	0.78 ft			



Figure 9: SAM-e Configuration

After configuring the SAM-e you will be able to configure additional options for the distributor as well. Here you may add steam line reducers as well as steam and condensate hoses to your distributor.

Help will create a dynamic Bill of Materials for the distributor selection at the bottom of the page. This list will update as you configure your product. You may review this list as well as edit and make changes using the icons at the top right hand corner of the list.

Select Next when you are finished.

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You will now be directed to the Controls tab. Clicking on the **Controls** tab at the top of the page will also bring you here. The controls tab allows you configure controls for your project. Controls are optional, so this step can be skipped if controls will not be provided.

There are two options:

- 1. Controls by Nortec configures a complete control package provided by Nortec.
- 2. Controls by Others configures a control package with the primary control signal coming from another source such as a building automation system. In either case safety switches and building automation gateways can be included.

For this tutorial, select **Controls by Nortec** with **Assisted Selection**. A controls package will be configured with a modulating demand control signal, modulating high limit, and air proving switch.

Make the following selections as illustrated in Figure 10: Controls Configuration:

1. Signal Type: Demand.

Demand signals send the humidifier a signal telling it the percentage at which it should operate as opposed to reporting a setpoint (transducer signal). LiveSteam humidifiers are only compatible with Demand signals and it is the only option available.

2. Channels: Dual.

Select whether you will have one or 2 modulating control signals controlling the humidifier. The humidifier will operate until the first signal has been satisfied before becoming idle. Dual modulation is commonly used in cases where the humidifier will be used with a modulating high limit control.

3. Channel 1 Location: Wall.

Select whether you would like the humidistat to be a wall mounted or duct mounted model. For this example, the primary humidistat will be located on the wall in the conditioned space.

4. Outdoor Temperature Sensor: None.

The outdoor temperature sensor connects to a humidistat. It will allow the humidistat to reduce the space humidity level in response to cold outdoor temperatures minimizing the risk of condensation on windows.

5. Channel 2 Location: Duct.

The second channel will be the duct mounted modulating high limit stat.

6. Include Air Proving Switch: Check box

This on/off safety device prevents humidifier operation unless air is flowing in the duct.

7. Include On/Off High Limit Switch: Leave unchecked

This on/off safety device prevents condensation in the duct by stopping humidification if the duct humidity levels exceed a certain level. In this example, this is redundant as a modulating high limit is being used instead.

Controls Zones: Zon	ne(1) 🔽					+ *
Load Sizing	Humidifiers	Distributors	Controls	Accessories	Summary	
4.1 Choose Selection Type						
Please select Manual or Assis	ted selection to config	ure controls for this zone.				
O Manual Selection O Assiste	d Selection O None					
4.2 Choose Controls						
Controls by Nortec	¢	O Controls by Others				
Please select the controls you	u require based on the	signal type and channel.				
Signal Type: Demand	Channe Dual	ils:	1			
Channel 1 Location:	Wall		~			
Outdoor Temperature Sensor:	None		- -			
Channel 2 Location:	Duct		-			
Include Air Proving Switch:						
Include On/Off High Limit Switch:						
		1	GENERATE			

Figure 10: Controls Configuration

Selecting Generate will update the Controls Bill of Materials found below.

Click Next to complete the selection.



Accessories Tab

The next step allows you to add accessories to the current Zone. Selecting the **Next** button on the previous page will bring you to this step or you can choose the **Accessories** Tab for the navigation Bar at the top of the page.

Here you have the option to add any common accessories such as water filters and condensate pumps, as well as view the bill of materials for the Zone.

For this tutorial, a drain water cooler will be selected to comply with local plumbing regulations. Add an accessory to your project by clicking the green plus sign to the left of the chosen accessory, shown below in Figure 11: Accessories Tab. Add one "Drain Water Cooler, Self-Actuated" and you will see it added to the Parts and Accessories Bill of Materials list at the bottom of the page.

Acce	ssories	Zones:	Zone(1)				+ 🐔
	Load	Sizing	Humidifiers	Distributors	Controls	Accessories	Summary
5. Choos	e Accessories	1					
Ple	ase select any	y common opti	ons you would like fo	r this zone. You may ed	it the quantity where ap	oplicable.	
0	2	Double Check 1458807	Valve for Water Inlet I	ine			Quantity: 1
0	2	Drain Water C 1710020	cooler, Electric				Quantity:
0	2	Drain Water C 1710010	ooler, Self-Actuated				Quantity: 1
	Detail	Description	Installation	Shop Drawing 1			3 🖬 🗎
	Self Actua This ensure	i <u>ted Drain Wat</u> es humidifier d	ter Cooler, reduces t rain temperatures me	he humidifier drain wate eet municipal plumbing o	r temperature to 140°F ordinances.	(60°C) before entering the	e buildings plumbing system.
	FEATURE	S					
	 St 1" Int Pn 2" 	ainless steel cy NPT male drai legral thermost neumatically op NPT male tem	/lindrical reservoir in water inlet atic sensor for autom erated cold water inle pered water outlet	natic operation et valve			

Figure 11: Accessories Tab

Selecting the **Show Details** icon, shown in Figure 11: Accessories Tab, beside an accessory name will expand its window and allow you to view a description of the part as well as any related schematics.

This will also give you access to three other icons listed below:



Select Next once you have finished adding any desired accessories.



Summary Tab

You will now be directed to the **Summary** Tab. Clicking on the Summary tab in the Navigation Bar at the top of the page will also bring you here.

Here you will see a complete bill of materials for the entire Zone shown in

Figure 12: Zone Summary.

ummary	Zones: Zone(1)			
Load Si	zing Humidifiers Distrib	utors Controls	Accessories	Summary
Č	Č Č		Ŭ	
Below is the list of i iments.	materials for this zone. You can add another z	one or go back to the project ho	me page to view your bill of	f materials and gener
plete Parts and	d Humidifiers List			
Part #	Description	Quantity		
1594222	Valve, SS, 3/4in CV5.00	1		
1507549	Actuator 0-10Vdc 1/2-2in (1/2-3/4in SS	5) 1		
1599632	Wye Strainer, SS, 1.0 in. NPT	1		
1599616	Trap Inv Bucket SS up to 75 psig	1		
1594222	Valve, SS, 3/4in CV5.00	1		
1507549	Actuator 0-10Vdc 1/2-2in (1/2-3/4in SS	5) 1		
1510142	Humidistat, Control, 0-10V, Dig. Wall	1		
2520266	Humidistat, Control, 0-10V, Dig. Duct	1		
2558776	Dual Dem Controller for NHRS, RH2, I	LS 1		
400000	OD Outlink Alls Deviders, Durch and	A		

Figure 12: Zone Summary

The product selection for this zone has now been completed.

Select the **Done** button to return to the Project Home Page.

Project Submittals and Requesting a Quotation

On the project home page under the **Document Center** tab shown below, you can export a submittal package as well as other useful information. You can also request a quote from your local Nortec agent.

Projects / LS and SAM-e	Tutorial						
Provide your project d	etails, outside air desi	gn parameters, the	en add a zone using	the button in the zo	ne list to begin load	l sizing and humidifi	er selection.
Project Informati	on						
Configuration No	tes Project Histo	Document	t Center				
Document Center	r						
\$ Request Qu	ote				Project I	Exports	
Zones Bill Of Mat	erials				+	6	
Name *	Humidifier	Space Temp	Space RH	Air Volume	Temp bH	%Outside Air	Load
1 🗆 Zone(1)	LiveSteam	75	40	20000	55	25	157.45
		ia ka Page <mark>1</mark>	of 1 🛼 🔤 2	0			View 1 - 1 of 1

Figure 13: Document Center

Selecting **Project Exports** will bring up a dialogue box as shown in Figure 14: Export Center.

Export Ce	ntre					
Select	the reports you	would	like to download	_		
Project	Exports					
Documen	t Title			Down	loads	
Bill of Mat	terial			rtf	pdf	CSV
Humidifie	er Schedule			rtf	pdf	CSV
Specificat	tion			<u>rtf</u>	pdf	
Submittal	Package			<u>rtf</u>	pdf	
Zone Tab	le			rtf	pdf	CSV
Zone Ex ^{Zone}	(ports	m	Psychrometric Cl	nart	Zone Pa	arameters
Zone(1)	pdf		pdf		CSV	
Custom	Exports					
Custom S	Submittal Report	Cust	om Specification R	<u>eport</u>	Dynam	ic Drawings
					Ok	Cancel

Figure 14: Export Center



Help can generate the following documents:

Bill of Material: A listing of the entire product selected, broken down by zone.

Humidifier Schedule: An engineering schedule for the humidifiers included on the project. Can be incorporated into a larger mechanical schedules.

Specification: An engineering specification for incorporation into a larger mechanical specification. Help dynamically builds the specification based on selected product to save time and reduce editing.

Submittal Package: A detailed package containing relevant information, drawing, wiring diagrams, and a bill of materials for your project.

Zone Table: A summary of each zone along with its key design conditions.

Zone Exports: Allows you to export the schematic diagram, psychrometric chart, or zone parameters that appear on the Load Sizing tab of each zone.

Custom Exports: Allow you to create Submittals, Specifications, and Distributor Drawings containing only zones you specify for multi-zone projects.

Selecting **Request Quote** will bring up a dialogue box allowing you to enter any comments or and notes and to confirm your contact information. Selecting the **Request** button will send a pricing request to the agent along with a copy of the project. Your local representative will contact you shortly regarding pricing and further information.

Congratulations, you have successfully completed this tutorial!

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