



ML RO 1000

TECHNICAL DATA

Reverse osmosis system for elimination (> 95 %) of salts and minerals from main water with a capacity of 6340 GPD.

The system is developed by ML System with focus on reliable and hygienically correct solutions. The system applies a membrane separation process whereby water molecules may pass through the membrane, while the majority of salts and minerals are retained.

The system is fitted on a frame with a separate reservoir tank and all components are assembled, tested, and ready to use.



ML RO 1000 is equipped with the following components:

Standard:

- PLC control
- Separate pump provides 58 psi output pressure
- Reservoir tank closed with 0.2 µm breathing filter
- Overflow protection
- Type approved water meter for produced permeate
- 5 µm filtration of the tap water
- Pressure switch for protection of pump
- Operational hour meter
- Stopcock for RO water

Options:

- Water softener
- Active carbon filter
- UV system for sterilization of water
- Conductivity meter/alarm
- Dosage unit for regulation hardness
- ML RO 1000 front view

Benefits:

- Delivered on frame and with separate reservoir tank
- Fully assembled and tested
- All components exposed to water are made of corrosion resistant material
- The hoses are stainless steel braided or highpressure hoses





ML RO 1000

TECHNICAL DATA

| Specifications: | |
|--|--------------------------------------|
| Capacity*: | 4.4 GPM at 59 °F |
| Permeate quality: | 5 < EC < 30 μS/cm |
| Permeate/Concentrate ratio: | approx. 75 / 25 % |
| Reservoir tank: | 132 gallons |
| Size, frame: (L x W x H) | 56 x 28 x 63 inches |
| Size, reservoir tank: (L x W x H) | 31.5 x 31.5 x 50 inches |
| Weight: | 600 lb. |
| Sound pressure level: | < 80 dB |
| Supply voltage: | 3x480 VAC+GND+N, 60Hz, 3.1KW, 20A or |
| | 3x230 VAC+GND+N, 50Hz, 3.2KW, 16A or |
| | 3x208 VAC+GND+N, 60Hz, 2.6KW, 20A |
| Dissolved salt removal: | > 95 % |
| Water connection, tap water: | 3/4" RG |
| Water connection, RO-water: | 3/4" RG |
| Water connection, drainage: | 3/4" RG |
| Outgoing pressure, RO-water: | 43 – 60 psi (3.0-4.2 bar) |
| * Capacity may vary depending on the quality of the tap water and decreases by approximately 3 % per decrease in °F of the temperature of the water. | |

| Pre-Conditions: | |
|-----------------|------------------------------------|
| Water supply: | Drinking Water Quality |
| | 36 - 101 psi (2.5-7 bar) @ 6.1 GPM |
| Hardness: | Max. 1 gr/gal |
| Conductivity: | 250-1000 μS/cm |
| Free chlorine: | Max. 0.05 mg/l |
| TDS: | Max. 625 mg/l |
| Silt index: | Max. 3 |
| KMnO4: | Max. 10 mg/l |
| Fe: | Max. 0.2 mg/l |
| Mn: | Max. 0.05 mg/l |
| NTU: | Max. 1.0 |
| Temperature: | Max. 59 °F |